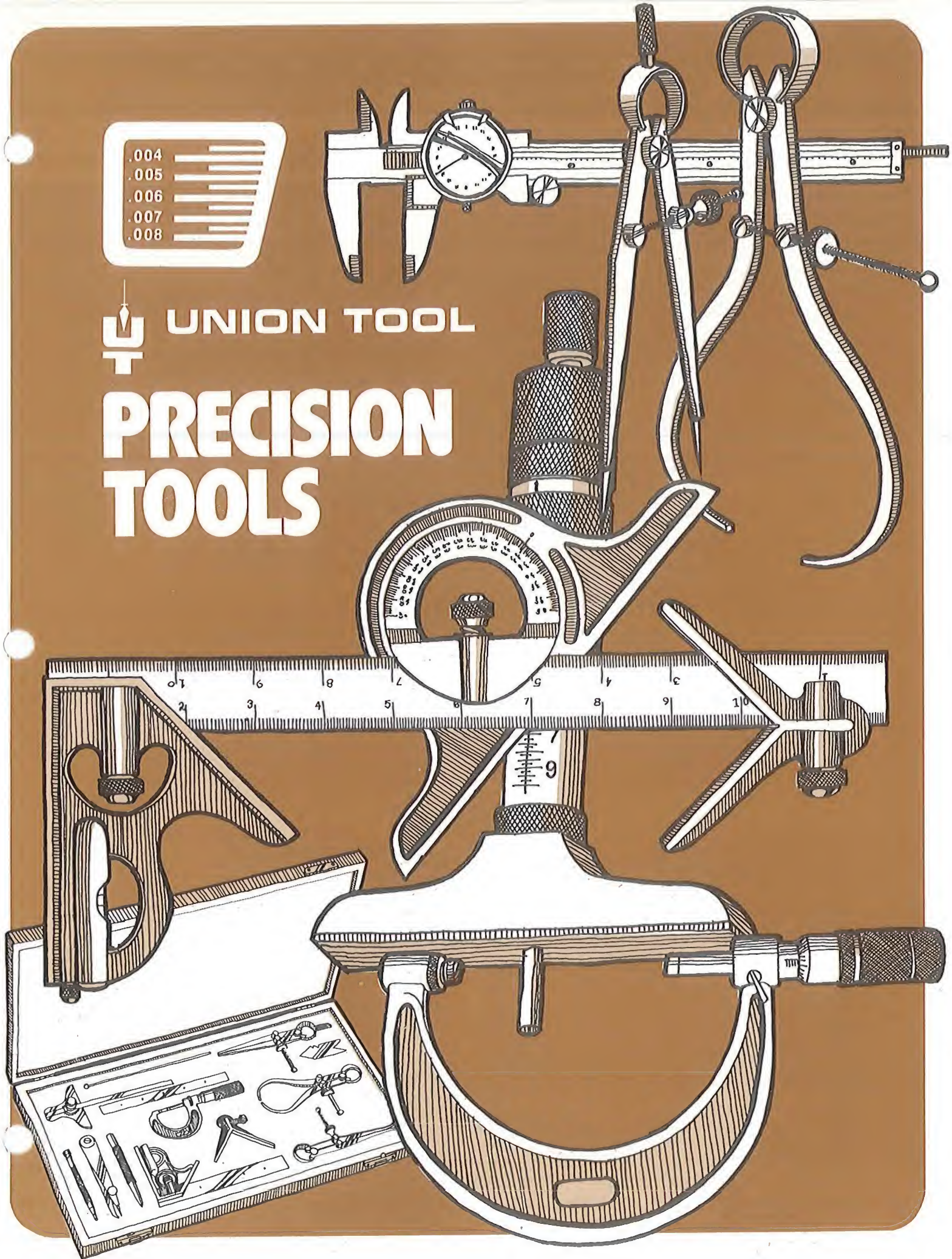




UNION TOOL
PRECISION
TOOLS





UNION TOOL *precision tools*

Union Tool . . . the Professional's choice

Union Tools are manufactured to the highest standards of the American Precision Tool Industry. They are designed by professionals for use by professionals. Lasting accuracy, convenience and smooth operation are the benefits of superior craftsmanship and "triple-tested" tool steel. Attention to every detail in the manufacturing process means years of service in the field even under hard usage — which is what it sometimes takes to get the job done.

Component parts are individually lapped

and fitted for squareness and parallelism. Our special etching techniques, for example, produces an extremely fine graduation line which ensures accuracy which is often lost with heavier markings.

And, Union Tools are polished, brushed, hardened, ground, tempered, etched and finished to look as good as they really are. Quality work begins with quality tools. So, for the professional machinist, carpenter, craftsman or artisan, it's **Union Tools** . . . another member of **The Tool Group**.

warranty

Every tool stamped with the Union brand name is warranted free from imperfections and defects in material or workmanship. Our obligation under this warranty is expressly limited to the following: If any tool proves to be imperfect or defective under conditions of normal use, we agree to repair or replace the tool, if immediately returned to the nearest Millers Falls Distribution Center, transportation charges prepaid. Under no circumstances, however, do we assume responsibility for breakage where flaws do not appear or for tools which have suffered from abusive treatment or which have been stamped with the owner's markings, changed or experimented upon.

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UNION TOOL
precision tools

NEW! Union Precision Tool Display Merchandiser

New pre-pack cabinet merchandiser offers most popular and profitable Union brand precision tools.

If you're not taking advantage of the highly profitable and fast turn precision tool business, then here's a great opportunity to get started now! Millers Falls new No. U2444 merchandiser can open the door to this profitable and rapidly expanding market.

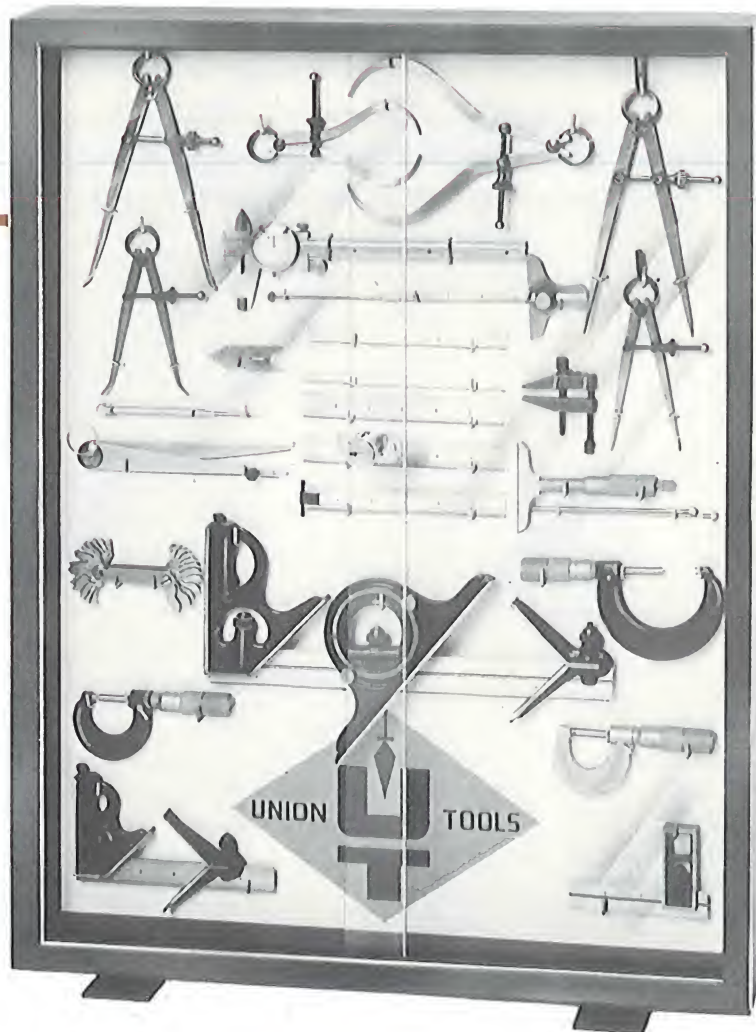
We've selected the most popular Union brand precision tools and put them in an attractive custom display cabinet that features plexiglass sliding doors, security lock and retractable steel legs for use on counter, shelf or window.

Cabinet is also equipped with removable hooks for use on standard peg-board wall fixtures.

Compact and highly visible unit displays over \$250 worth of precision tools in less than one square foot of selling space.

This quality \$50 value display can be yours absolutely free of charge by simply ordering No. U2444 Precision Tool Merchandiser Package.

Contact your Tool Group representative today. He'll put you on your way to bigger profits.



No. U2444 Union Precision Tool Merchandiser Package

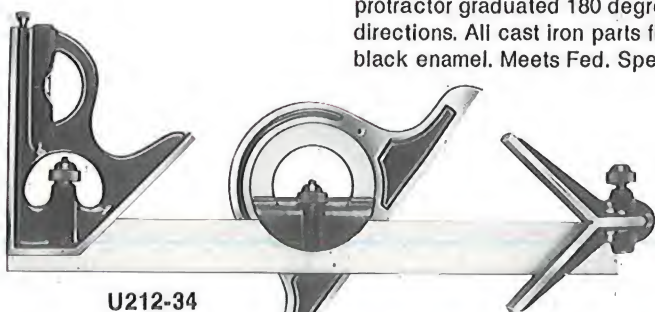
CAT. NO.	DESCRIPTION	QUANTITY	CAT. NO.	DESCRIPTION	QUANTITY
U10-4	Spring Divider	3	U405-5	Flexible Rule	4
U10-6	Spring Divider	3	U425-6	Flexible Rule	4
U12-4	Outside Caliper	3	U426-6	Flexible Rule	2
U12-6	Outside Caliper	3	U430	Narrow Rule	2
U14-4	Inside Caliper	3	U441	Center Gauge	6
U14-6	Inside Caliper	3	U458	Dial Caliper	1
U19-6	Hermaphrodite Caliper	3	U550	Machinist Clamp	5
U50	Thread Gauge	2	U625-44	Double Square	2
U206-24	Machinist Square	2	U811	1" Micrometer	1
U212-34	Machinist Square Set	3	U812	2" Micrometer	1
U317	Pocket Scriber	6	U831CT	Satin Chrome Micrometer	1
U331	Angle Depth Gauge	2	U833	Depth Micrometer	1
U401-1	Hook Rule	2	U2114	Cabinet Display (\$50 Value)	1



COMBINATION SETS & SQUARES

Machinist Combination Sets.

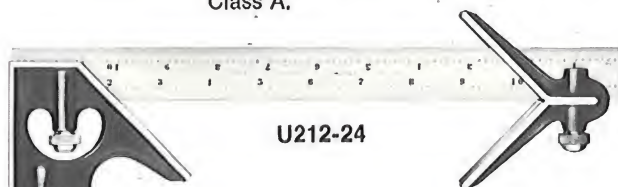
Basic sets for toolmakers and machinists consisting of square and miter head, center head, and bevel protractor, made of cast hard gray iron. Blade fully hardened and tempered. Etched graduations and figures. Double indexed protractor graduated 180 degrees in both directions. All cast iron parts finished with durable black enamel. Meets Fed. Spec. Type VI, Class A.



U212-34

Combination Squares With Center Head.

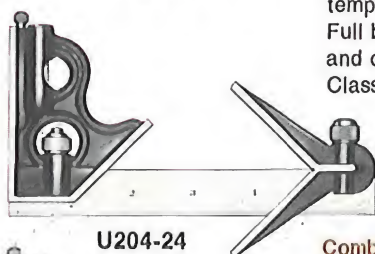
Cast hard gray iron square head and center head with black enamel finish. Fully hardened and tempered steel blade with etched graduations. Full bedded level vial with double, black hair-lines and cats' eye filler. Meets Fed. Spec. Type VI, Class A.



U212-24

Combination Squares With Center Head.

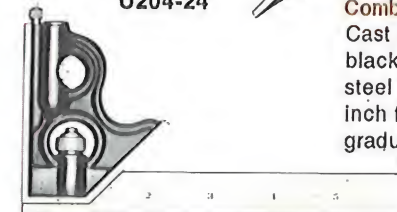
Cast hard gray iron square head and center head with black enamel finish. Fully hardened and tempered steel blade with etched graduations. Full bedded level vial with double, black hair-lines and cats' eye filler. Meets Fed. Spec. Type VI, Class A.



U204-24

Combination Squares.

Cast hard gray iron square and miter head with black enamel finish. Fully hardened and tempered steel blade with etched graduations and double inch figures. Quick reading figures on fine graduations. Meets Fed. Spec. Type VI, Class A.



U204-14

Combination Squares.

Cast hard gray iron square and miter head with black enamel finish. Fully hardened and tempered steel blade with etched graduations and double inch figures. Quick reading figures on fine graduations. Meets Fed. Spec. Type VI, Class A.



U212-16

Cat. No.	Blade Length	Graduation
U212-34	12"	One face 8ths and 16ths, Other face 32nds and 64ths
U218-34	18"	
U224-34	24"	
U212-36	12"	One face 32nds and 64ths, Other face 50ths and 100ths
U218-36	18"	
U212-24	12"	One face 8ths and 16ths, Other face 32nds and 64ths
U218-24	18"	
U224-24	24"	
U212-26	12"	One face 32nds and 64ths, Other face 50ths and 100ths
U218-26	18"	
U204-24	4"	One face 8ths and 16ths, Other face 32nds and 64ths
U206-24	6"	
U204-26	4"	One face 32nds and 64ths, Other face 50ths and 100ths
U206-26	6"	
U204-14	4"	One face 8ths and 16ths, Other face 32nds and 64ths
U206-14	6"	
U204-16	4"	One face 32nds and 64ths, Other face 50ths and 100ths
U206-16	6"	
U212-14	12"	One face 8ths and 16ths, Other face 32nds and 64ths
U218-14	18"	
U224-14	24"	
U212-16	12"	One face 32nds and 64ths, Other face 50ths and 100ths
U218-16	18"	

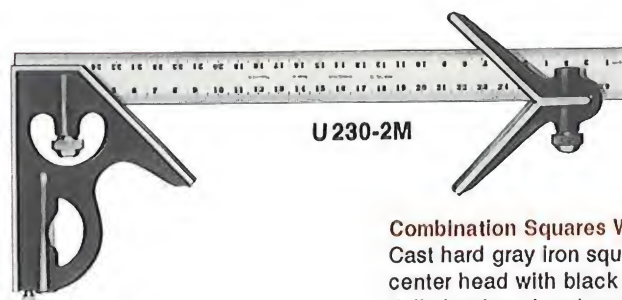


METRIC & METRIC/ENGLISH TOOLS



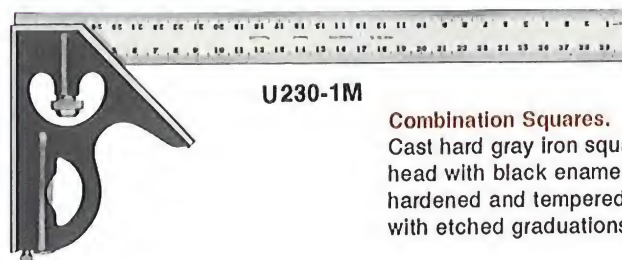
U230-3EM

Machinist Combination Sets.
Basic sets for toolmakers and machinists consisting of square and miter head, center head and bevel protractor, made of cast hard gray iron. Blade fully hardened and tempered. Etched graduations and figures. Double indexed protractor graduated 180 degrees in both directions. All cast iron parts finished with durable black enamel.



U230-2M

Combination Squares With Center Head.
Cast hard gray iron square head and center head with black enamel finish. Fully hardened and tempered steel blade with etched graduations. Full bedded level vial with double, black hair-lines and cats-eye filler.

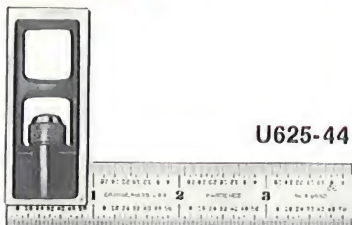


U230-1M

Combination Squares.
Cast hard gray iron square and miter head with black enamel finish. Fully hardened and tempered steel blade with etched graduations.

Replacement Square Blades. Fully hardened and tempered steel blade with etched graduations.

Cat. No.	Blade Length	Graduation
U230-3M	30 Cm.	Metric One face: mms Other face: one edge mms other edge ½ mms
U230-3EM	12"	Metric/English One face: 32nds and 64ths in. Other face: one edge mms other edge ½ mms
U230-2M	30 Cm.	Metric One face: mms Other face: one edge mms other edge ½ mms
U230-2EM	12"	Metric/English One face: 32nds and 64ths in. Other face: one edge mms other edge ½ mms
U230-1M	30 Cm.	Metric One face: mms Other face: one edge mms other edge ½ mms
U230-1EM	12"	Metric/English One face: 32nds and 64ths in. Other face: one edge mms other edge ½ mms
U230-M U230-EM	30 Cm. 12"	Metric Metric/English



U625-44

MACHINIST DOUBLE SQUARES

Machinist Double Squares. Precision ground hard gray iron casting. Fully hardened and tempered steel blade with etched graduations. Used as double square for checking inside and outside squareness. Can be used as a parallel.

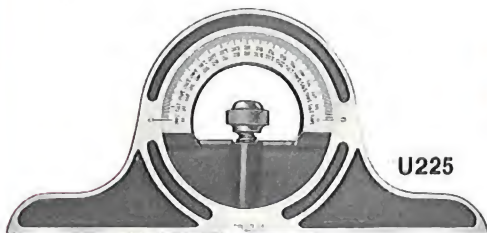
MACHINIST SQUARE BLADES

Machinist Square Blades. Fully hardened and tempered tool steel blades suitable for use as straight edge. Machine subdivided. Acid etched black figures and graduations. Double inch figures on 12", 18" and 24" blades. Quick reading figures on fine graduations. Non-reflecting satin brushed finish.



U212-4

U212-6



U225

BEVEL PROTRACTORS

Bevel Protractor. Double indexed protractor graduated 180 degrees in both directions can be read from either Index. Body has wide base for support when used with blade in vertical position. Wide base facilitates use as depth gauge and inclinometer. Level vial has steel guard.



U200



U201

MACHINIST SQUARE HEADS

Machinist Square Heads. Hard gray iron heads with durable black enamel finish. Steel parts, brass scriber bushing, and cateye level vial. All working surfaces precision machined and tested.



U203

MACHINIST CENTER HEADS

Machinist Center Heads. Hard gray iron body with black enamel finish. Steel parts. Precision tested.

Cat. No.	Blade Length	Graduation
U625-44	4"	One face 8ths and 16ths,
U625-64	6"	Other face 32nds and 64ths
U625-46	4"	One face 32nds and 64ths,
U625-66	6"	Other face 50ths and 100ths
U204-4	4"	One face 8ths and 16ths, Other face 32nds and 64ths
U206-4	6"	
U212-4	12"	
U218-4	18"	
U224-4	24"	One face 32nds and 64ths Other face 50ths and 100ths
U204-6	4"	
U206-6	6"	
U212-6	12"	
U218-6	18"	
U230-M		Metric One face: mms Other face: one edge mms other edge 1/2 mms
U230-EM		Metric/English One face: 32nds and 64ths in. Other face: one edge mms other edge 1/2 mms

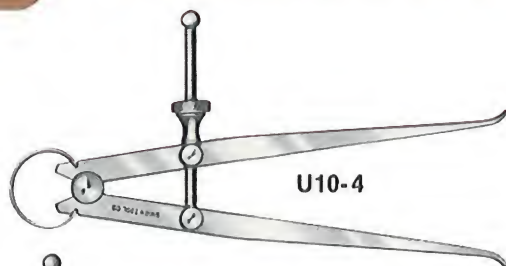
Cat. No.	Specifications
U225	One level vial Graduated 180° both directions Double indexed
U200	For 4" and 6" blades
U201	For 12", 18" and 24" blades
U202	For 4" and 6" blades
U203	For 12", 18" and 24" blades



UNION TOOL

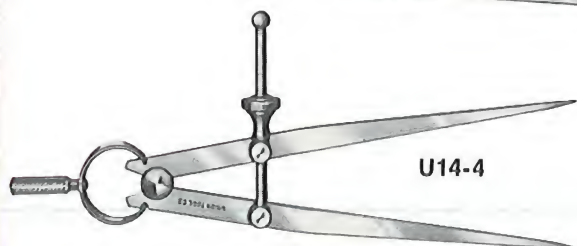
precision tools

DIVIDERS & CALIPERS



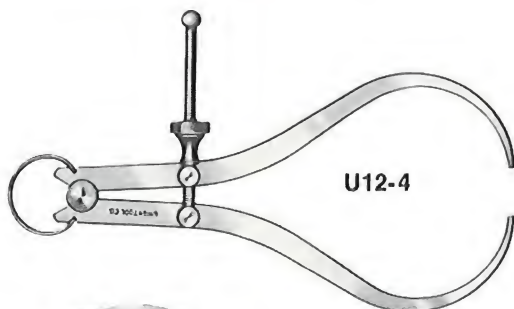
U10-4

Spring Dividers. Fully hardened and tempered joints, springs, washers, and divider points. High carbon steel legs deeply heat treated for lifetime service. Brushed, natural steel finish. Each divider supplied with a plastic point protector. Meets Fed. Spec. Type A, Class 2.



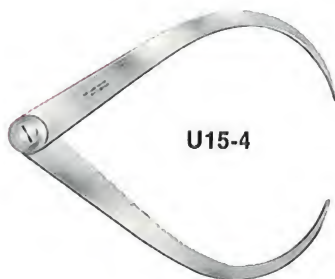
U14-4

Inside Spring Calipers. Fully hardened and tempered joints, springs, and washers. Brushed, natural steel finish. Ends fully rounded to give accurate contact with work. Meets Fed. Spec. Type I, Class 1.



U12-4

Outside Spring Calipers. Brushed, natural steel finish. Fully hardened and tempered joints, springs, and washers. Ends fully rounded to give accurate contact with work. Meets Fed. Spec. Type II, Class 1.



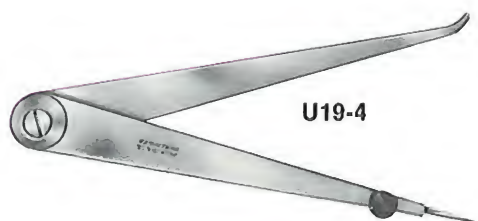
U15-4

Firm Joint Outside Callipers. Polished and brushed flat legs with round edges and tips. High quality steel legs. Screw slotted head tensioning joint permits adjustment to needs of user. Tension after adjustment remains constant with usage. Meets Fed. Spec. Type II, Class 4.



U17-4

Firm Joint Inside Calipers. Polished and brushed flat legs with round edges and tips. High quality steel legs. Screw slotted head tensioning joint permits adjustment to needs of user. Tension after adjustment remains constant with usage. Meets Fed. Spec. Type I, Class 4.



U19-4

Firm Joint Hermaphrodite Callipers. Polished and brushed flat legs with round edges and tips. High quality steel legs. Screw slotted head tensioning joint permits fine adjustment. Tension after adjustment remains constant with usage. One leg has fully hardened scribing point held in adjusting assembly. Meets Fed. Spec. Type III.

Cat. No.	Size
U10-4	4"
U10-6	6"
U10-8	8"
U14-4	4"
U14-6	6"
U14-8	8"
U12-4	4"
U12-6	6"
U12-8	8"
U15-4	4"
U15-6	6"
U15-8	8"
U17-4	4"
U17-6	6"
U17-8	8"
U19-4	4"
U19-6	6"
U19-8	8"



PRECISION RULES

Machinist Rules. Spring tempered, tool steel, precision ground rules. Machine subdivided, acid etched graduations. Satin brushed finish. Meets Federal Spec. Type IV, Class 1. "C" denotes chrome finish.



U405-5

Hook Rules. Spring tempered, tool steel, precision ground rules. Machine cut graduations. Quick reading figures on fine graduations. Double hook rigidly held by eccentric stud. "C" denotes chrome finish.

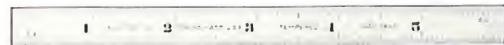


U401-1



U430

Narrow Rule. Spring tempered, tool steel, precision ground rule. Machine cut graduations.



U420-6

Flexible Steel Rule. Fully flexible tempered rule steel .015" thick. Precision ground. Machine subdivided, acid etched graduations one face only. Satin brushed finish.



U425-6

Flexible Steel Rules. Fully flexible, tempered, rule steel, precision ground. Machine subdivided acid etched graduations. Satin brushed finish. Quick reading figures on fine graduation face. "C" denotes chrome finish.

PRECISION RULES

Union brand rules are made to the highest standards of the American Precision Tool Industry. These precision scales are machine divided, acid etched, and precision ground. They are finished to the most critical tolerances.

Our special etching techniques produce an extremely fine graduation line which insures an accuracy lost with the heavy, wide graduation lines found on many competitive products.

When precision counts, your choice should be a Union rule.

Pocket Rules. Etched stainless steel rule with decimal equivalent charts on back. Graduated in 32nds & 64ths with "easy reading" numbering. Precision etched, unground edges.



U500



U423-6

Flexible Rules. All purpose graduation, precision rule. Standard 32nd and 64ths on one face, 10ths and 100ths for fine work on other face. Fully flexible, tempered rule steel. Master precision ground, satin brushed finish, quick reading figures on all graduations. "C" denotes Chrome finish.

Cat. No.	Length	Width	Thick-ness	Graduations
U405-5	6"	3/4"		One face 8ths and 16ths, other face 32nds and 64ths
U405C-5	6"	3/4"		
U405-8	12"	1"		
U405-10	18"	1"		
U405-13	24"	1"		
U405-7	6"	3/4"		One face 32nds and 64ths, other face 50ths and 100ths
U405-9	12"	1"		
U405-11	18"	1"		
U405-14	24"	1"		
U401-1	6"	3/4"		One face 8ths and 16ths, other face 32nds and 64ths
U401-3	12"	1"		
U401-5	18"	1 1/8"		
U401-7	24"	1 1/4"		
U401-2	6"	3/4"		One face 32nds and 64ths, other face 50ths and 100ths
U401-4	12"	1"		
U401-6	18"	1 1/8"		
U401-8	24"	1 1/4"		
U430	6"	7/32"		Two edges only, 32nds and 64ths
U420-6	6"	1/2"	.015"	Two edges only, 32nds and 64ths
U425-6	6"	1/2"	.015"	One face 8ths and 16ths, other face 32nds and 64ths
U425C-6	6"	1/2"	.015"	
U426-6	6"	1/2"	.015"	One face 32nds and 64ths, other face 50ths and 100ths
U426C-6	6"	1/2"	.015"	
U426S-6	6"	1/2"	.015"	One face 32nds and 64ths, other face 10ths and 50ths
U426SC-6	6"	1/2"	.015"	
U500	6"			32nds and 64ths
U505	6" with pocket clip			
U423-6	6"	1/2"	.015"	One face 10ths and 100ths, other face 32nds and 64ths
U423C-6	6"	1/2"	.015"	

PRECISION MICROMETERS

Union Micrometers are designed for lasting accuracy, convenience, and smooth operation. Here are precision built micrometers of superior craftsmanship and tool room accuracy.

The forged steel frames are designed for balance and will withstand years of hard usage. The one-piece spindle and screw are made of the finest, triple-tested tool steel. Spindles are individually lapped and fitted into each micrometer. A special lapping process of the anvils, and the one piece

spindle and screw, provide squareness and parallelism.

Where supplied, the friction thimble provides one hand friction control throughout the entire measuring range. The knurled section of the thimbles are proportioned such that one can use direct feel or friction stop control. The thimble and barrel are of generous proportion, allowing extra space between graduations for easier reading. All thousandths graduations are numbered and can be read directly.



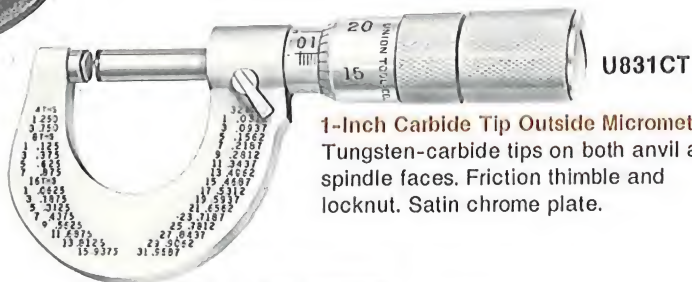
U801

1-Inch Outside Micrometer. Satin chrome finish on thimble and barrel. Forged steel frame with enameled finish.



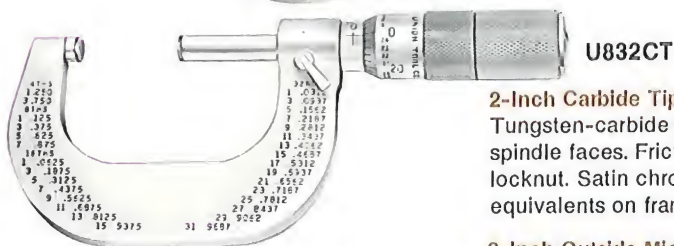
U811

1-Inch Outside Micrometer. Friction thimble and locknut. Forged steel I-beam frame with baked enamel finish. Satin chrome finish on thimble and barrel.



U831CT

1-Inch Carbide Tip Outside Micrometer. Tungsten-carbide tips on both anvil and spindle faces. Friction thimble and locknut. Satin chrome plate.



U832CT

2-Inch Carbide Tip Outside Micrometer. Tungsten-carbide tips on both anvil and spindle faces. Friction thimble and locknut. Satin chrome plate. Decimal equivalents on frame.

2-Inch Outside Micrometer. Forged steel frame with enamel finish. Satin chrome finish on barrel and thimble. Friction thimble and locknut.

4-Inch Outside Micrometer. Friction thimble and locknut. Satin chrome finish. Baked enamel finish on I-beam frame.

3-Inch Outside Micrometer. Friction thimble and locknut. Enameled forged steel frame. Satin chrome thimble and barrel.

Cal. No.	Range	Graduations
U801	0"-1"	.001"
U811	0"-1"	.001"
U831CT	0"-1"	.0001"
U832CT	1"-2"	.0001"
U812	1"-2"	.001"
U814	3"-4"	.001"
U813	2"-3"	.001"



U824

4-Inch Range Micrometer Kit. One micrometer that can do the work of four. Three interchangeable extensions, individually adjustable, enable one to measure any item from 0"-4". Crowned face on anvil prevents gagging. Complete with three standards. Satin chrome finish, forged I-beam frame, friction thimble and lock nut. Supplied in fitted leatherette case.



U833

3-Inch Depth Micrometer Kit. For accurate measurement of depth of holes, slots, shoulders, and projections. Measures by 1/1000. Three measuring rods give 0"-3" capacity. Satin chrome finish. Furnished complete with fitted leatherette covered case.



U834

3-Inch Depth Micrometer Kit. Same as No. 833, but with 4" long base. Range 0"-3". Measures by 1/1000. Furnished in fitted leatherette covered case.

Measuring Rods. Set of 3 finished steel rods ground straight and true. Range from 4" to 6". For use with U833 and U834.



U563-1

Micrometer Standards. Test gauges of finest quality alloy steel. Hardened, lapped parallel.



U836

8-Inch Inside Micrometer Kit. Satin chrome finish. Measures 2"-8". Graduated in .001". Furnished with 4 measuring rods, spacing collars and extension handle in fitted leatherette covered case.

Cat. No.	Range	Graduations
U824	0"-4"	.001"
U833	0"-3" 7/16" x 2 1/2" base	.001"
U834	0"-3" 7/16" x 4" base	.001"
U833-2	4"-6"	
U563-1 U563-2 U563-3	Calibrates zero of 1"-2" Calibrates zero of 2"-3" Calibrates zero of 3"-4"	
U836	2"-8"	.001"



UNION TOOL

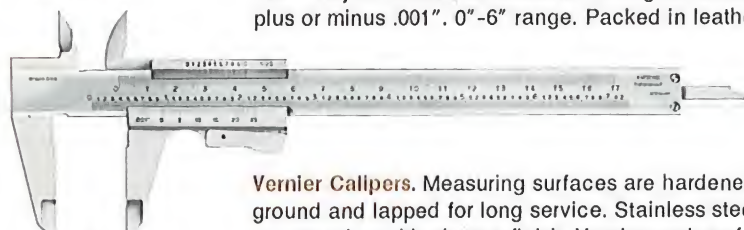
precision tools

CALIPERS



U458

Dial Calipers. Hardened stainless steel construction. Satin chrome finish on reading surfaces. INSIDE, OUTSIDE, and DEPTH readings directly on the dial in .001". Adjustable dial and tolerance rings. Accurate to plus or minus .001". 0"-6" range. Packed in leather case.



U460

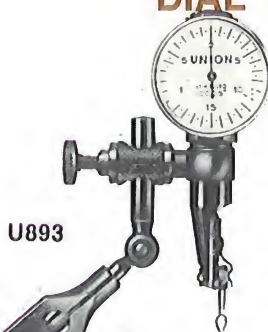
Vernier Calipers. Measuring surfaces are hardened, ground and lapped for long service. Stainless steel construction with chrome finish. Vernier scales of .001" and 1/128". OUTSIDE, INSIDE, and DEPTH measurement read directly on extra long vernier. Spring thumbblock. 0"-6" range.



U464

Vernier Calipers With Fine Adjustment. Stainless steel with satin chrome reading surfaces. Double set screw for fine adjustment. INSIDE, OUTSIDE and DEPTH measurement read directly on large vernier in .001" or 1/20 mm. 0"-6" range.

DIAL TEST INDICATORS



U893

Dial Test Indicator. A jewelled movement providing durability, smoothness and unmatched "repeatability." Tubular body swivels within body clamp. Unique pear shaped and hardened contact point ratchets a full 180 degrees. Fully reversible. Dial rotates for zero setting. Furnished complete with universal holder, body clamp, and spare point in fitted metal jewel case.



U892

Dial Test Indicator. A rugged indicator for precision layout work, inspection, indicating, etc., at a moderate price. Quality construction assures long life and accuracy. Unique pear shaped contact point is hardened for wear and gives accurate indication in all positions. Contact point ratchets through 180 degrees. Side mounted level reverses indicator. Dial rotates for any zero setting. Furnished complete with dovetail clamp, universal holder, and spare point in fitted plastic case.

Cat. No.	Dial Diameter	Reading	Range	Graduations
U458			0"-6"	.001"
U460			0"-6"	.001"
U464			0"-6"	.001"
U893	1"	.0005"	.030"	0-15-0
U892	1"	.0005"	.030"	0-15-0



UNION TOOL

precision tools



U889

Magnetic Base Indicator Holder. This magnetic base indicator holder with rod connector and two-diameter rod is an excellent accessory for any of our dial indicators. Magnetic base grips to flat and curved surfaces. Steel post is $\frac{5}{16}$ " diameter and $3\frac{3}{4}$ " long. Overall height is 6".



U891

Universal Dial Test Indicator Set. Precision made, jewelled indicator for use where extremely accurate determinations are needed. Rear mounted plunger or an end mounted indicator point provide universal application. Graduated in increments of .001" and reads 0-50-0, giving a 0.200" range. Range with the end type indicator point is .125". Zero setting by means of a rotating bezel. Set consists of: dial test indicator; two contact points; end indicator point with guide and cap; 8" sectional rod; attaching clamp; universal rod connector; tool post holder. Complete set is furnished in a fitted metal case.



U890

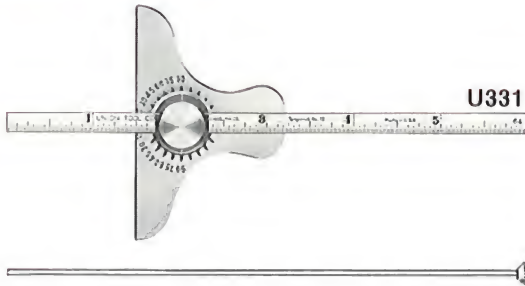
One Inch Dial Indicator Set With Magnetic Base. Very accurate 1" range indicator with large $2\frac{1}{4}$ " diameter dial. Dial is continuous with revolution counter and can be rotated and locked for zero setting. Complete with magnetic base, packaged in fitted steel case.

Cat. No.	Specifications
U889	$\frac{5}{16}$ " diam. x $3\frac{3}{4}$ " long steel post, 6" overall height
U891	1½" dial diam. 0-50-0 reading .001" graduation .200" range
U890	2¼" dial diam. .001" graduation 0"-1" range



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GAUGES



U331

Adjustable Angle Depth Gauge.

Adjustable angle depth gauge with rod. Head marked on both sides of adjusting stud in 15 degree increments. Hardened, bright polished head with precision ground base grooved to hold rod ($\frac{3}{32}$ " diameter). Narrow rule held under adjusting nut by spring tempered washer which is notched to fit increment grooves in head.



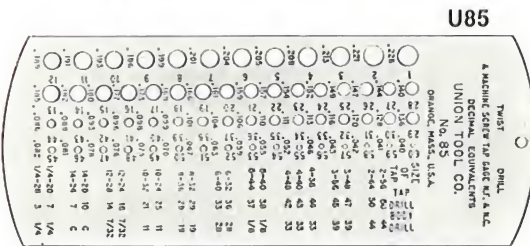
U330

Depth Gauge. Fixed, 90 degree angle depth gauge with $2\frac{1}{2}$ " precision ground work base. Mottled, case hardened finish on head. Supplied with 6 inch long, .040 inch thick, $\frac{7}{32}$ inch wide rule. (Union No. U430). Rule is precision ground to fit head. Meets Fed. Spec. Type II, Class 1.



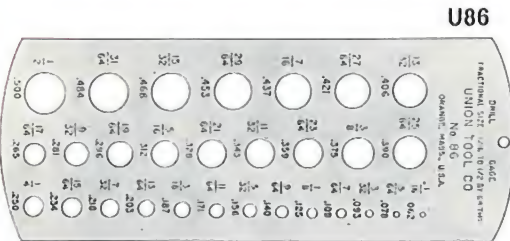
U50

Thread Gauges. Compact gauges for determining inside or outside threads per inch according to V, Unified, American National and U.S. Standard—60 degree threads. With $11\frac{1}{2}$ and 27 pipe thread pitches.



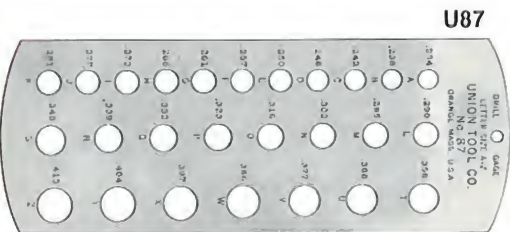
U85

Tap and Drill Gauge. Useful gauge which provides the correct size tap drill for common machine screw taps in "NF" or "NC". Gives correct body size drill. 60 holes marked with number size and decimal equivalent. Tap size, 2-56 to $\frac{1}{4}$ -28. Tap drill, 50 to 3. Body drill, 44 to $\frac{1}{4}$. Constructed of heavy gauge steel with satin chrome plate for complete rust protection. Carded.



U86

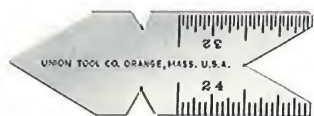
Fractional Drill Gauge. Provides fractional sizes $\frac{1}{16}$ to $\frac{1}{2}$ " by 64ths. 29 holes with drill size in inches and in decimal. Satin chrome plated heavy gauge steel. Carded.



U87

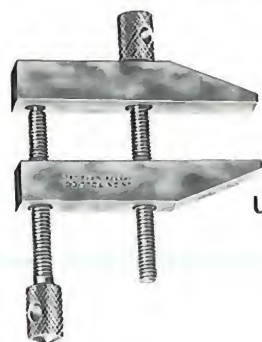
Letter Size Drill Gauge. 26 gauging holes for letter sizes A to Z, with decimal equivalents. Satin chrome plated heavy gauge steel. Carded.

Cat. No.	Specifications
U331	Two edges only, 32nds and 64ths $\frac{3}{32}$ " diam. rod
U330	Two edges only, 32nds and 64ths 6" long x $\frac{7}{32}$ " wide x .040" thick rule
U50	30 pitches from 4 thru 42
U51	22 pitches from 9 thru 40
U52	30 pitches from 6 thru 60
U85	Tap Size: 2-56 to $\frac{1}{4}$ -28 Tap Drill: 50 to 3 Body Drills: 44 to $\frac{1}{4}$ Measures $2\frac{1}{2}$ " x $6\frac{1}{2}$ "
U86	Sizes $\frac{1}{16}$ "- $\frac{1}{2}$ " by 64ths Measures $2\frac{1}{2}$ " x $6\frac{1}{2}$ "
U87	Letter sizes A-Z



U441

Center Gauge. Made of quality steel, fully hardened with lapped edges and notches according to American National and U.S. 60 degree standards. Useful for setting screw cutting tools, lathe centers, threads per inch, etc.



U550

Machinists Clamps. Designed for maximum strength, rigidity, and parallel clamping. Deep case hardened steel finish. Screw heads drilled to allow use of pin for tightening. Spring clip holds screw on loose jaw.

SCRIBERS



U320

Scriber. Fine quality steel body with fully hardened point.



U317

Removable Point Scriber. Knurled aluminum body with chuck that holds fully hardened point. Can be removed and reversed for protection.



U321

Fixed Point Scriber. Combination scriber with one straight and one bent point. Top quality steel. Fully hardened points. Fixed body.



U322

Scriber and Packing Hook. Fully hardened, straight scribing point at one end—hook at other end.



U318

Replaceable Points Scriber. Made of fine quality steel with carefully tapered, fully hardened points. Straight point at one end, bent point at other end.

Cat. No.	Specifications
U441	Graduated 14ths, 20ths, 32nds
U550	1" opening, 2" jaw length
U551	1 5/8" opening, 3" jaw length
U552	2" opening, 4" jaw length
U320	6" long
U317	5 1/4" long
U321	8 1/2" long
U322	7" long
U318	8 1/2" long

.004
.005
.006
.007
.008



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TOOL CHEST & KITS



U1250

Toolmakers Chest. First choice of the machinist and tool and die maker. Features seven felt lined drawers plus a lined tool till on top. Smooth sliding drawers have stops to prevent spilling, but can be removed for cleaning. Full length piano hinge cover. Front panel stores beneath drawer. Secure lock and nickel plated catches. Finished in wrinkled dark brown baked enamel.

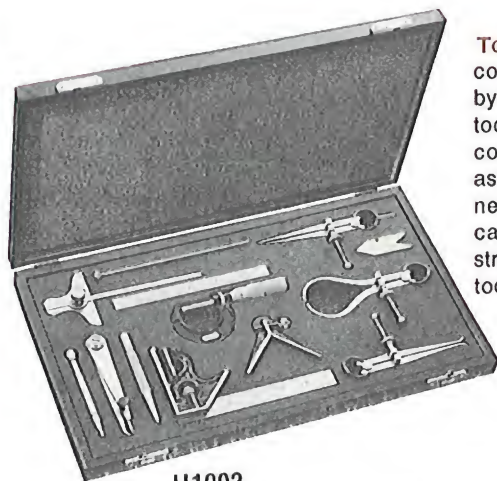
U1250

Cat. No.

Specifications

DIMENSIONS

Part	Length	Width	Height
Chest Closed	20 $\frac{1}{8}$ "	8 $\frac{1}{2}$ "	13 $\frac{1}{2}$ "
Top Tool Till	20"	8 $\frac{1}{2}$ "	2 $\frac{7}{8}$ "
4 Drawers	8 $\frac{1}{2}$ "	7 $\frac{1}{8}$ "	1"
1 Drawer	8 $\frac{1}{2}$ "	7 $\frac{1}{8}$ "	1 $\frac{1}{8}$ "
1 Drawer	18 $\frac{1}{8}$ "	7 $\frac{1}{8}$ "	1 $\frac{1}{2}$ "
1 Drawer	18 $\frac{1}{8}$ "	7 $\frac{1}{8}$ "	2 $\frac{1}{4}$ "



U1002

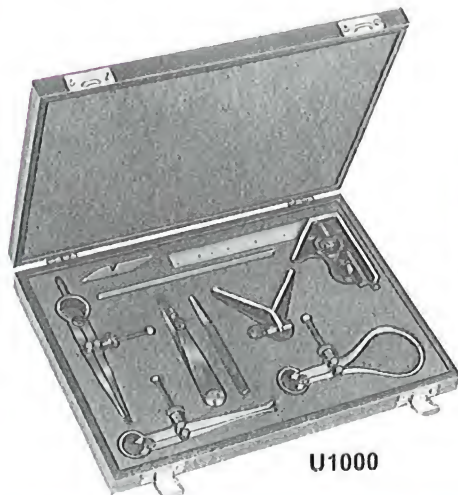
Tool Kit. This new kit contains a more complete set of the basic tools required by the apprentice mechanic, machinist or toolmaker. Kit has three more tools than competitive kits offer and at same cost as these lesser equipped sets. All tools nested in a sturdy leatherette covered case for easy access. No cumbersome straps or loops are necessary to secure tools.

U1002

Kit contains:

U206-24	Combination Square with Center Head
U441	Center Gauge
U10-4	Spring Divider
U12-4	Outside Spring Caliper
U14-4	Inside Spring Caliper
U19-4	Hermaphrodite Caliper
U423-6	#5 Grad. Rule
U32-9	Center Punch
U317	Pocket Scriber
U331	Adjustable Angle Depth Gauge
U811	Micrometer

103



U1000

Basic Toolmakers Kit. This basic kit is ideally suited for use by toolmakers. Tools are of standard quality and guaranteed accuracy. Supplied in a durable fitted case. Case size closed is 8" x 12 $\frac{1}{2}$ " x 1 $\frac{1}{4}$ ".

U1000

Kit contains:

U206-24	Combination Square with Center Head
U441	Center Gauge
U10-4	Spring Divider
U12-4	Outside Spring Caliper
U14-4	Inside Spring Caliper
U19-4	Hermaphrodite Caliper
U425-6	Rule
U32-9	Center Punch



THE TOOL GROUP

When you do roughly a billion dollars worth of business a year; are the largest combined producer of air, electric, hand and cutting tools in the world; have a national distribution system with centers in California, Connecticut, Ohio, Texas and points in between; warehouse \$10,000,000 worth of finished goods; and run a network of service centers that really give service: when you do just about everything connected with tools and have done it for over a hundred years: **WHAT DO YOU DO NOW?**

THE TOOL GROUP is What we've done now!

The Tool Group is a new sales and marketing organization featuring Millers Falls, Union, Proto, Challenger, and Fleet brand names. The Tool Group combines the strength, experience and product lines of these well-known brands to offer portable electric tools, metal cutting, hand, precision and air tools. The Tool Group brings you trusted quality in tools through a professional consolidated selling organization.

In short, to you our single source capability means prompt action, more efficient buying, simplified ordering, easier inventory control and economical shipments.

You'll be seeing and hearing more about the men with the answers from  **THE TOOL GROUP.**